



OBSOLETE PERFORMANCE ASSEMBLY SOLUTIONS

Work Instruction
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Operation: 60 Description: Final Assembly	Prepared By: Quality Approved by: Manufacturing
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<h2 style="color: red;">Title: Ignition Trigger Installation</h2>	

IGNITION TRIGGER INSTALLATION

1. Apply a thin coating of blue thread lock on two (2) 1/4-20 x 5/8 inch fasteners (PN750024).
2. Check the Ignition Trigger Housing for any defects.
3. After checking to see that the Ignition Rotor has been installed, install the ignition housing gasket (PN01-254) and, using the above fasteners, apply the Ignition housing (PN00-034), and torque to 8-12 foot lbs.
4. Use a “Zip Tie” to fasten the wiring harness to the rear exhaust pushrod tube for security.